

compound by means of said punches applied with said lubricant on the surface thereof and said dies applied with said lubricant on the surface thereof is low.--

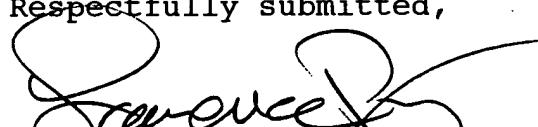
REMARKS

The claims have been amended to correct their dependency and conformity with accepted U.S. practice. No new matter has been added.

Entry hereof is earnestly solicited.

Applicants' undersigned attorney may be reached in our New York office by telephone at (212) 218-2100. All correspondence should continue to be directed to our below listed address.

Respectfully submitted,

  
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